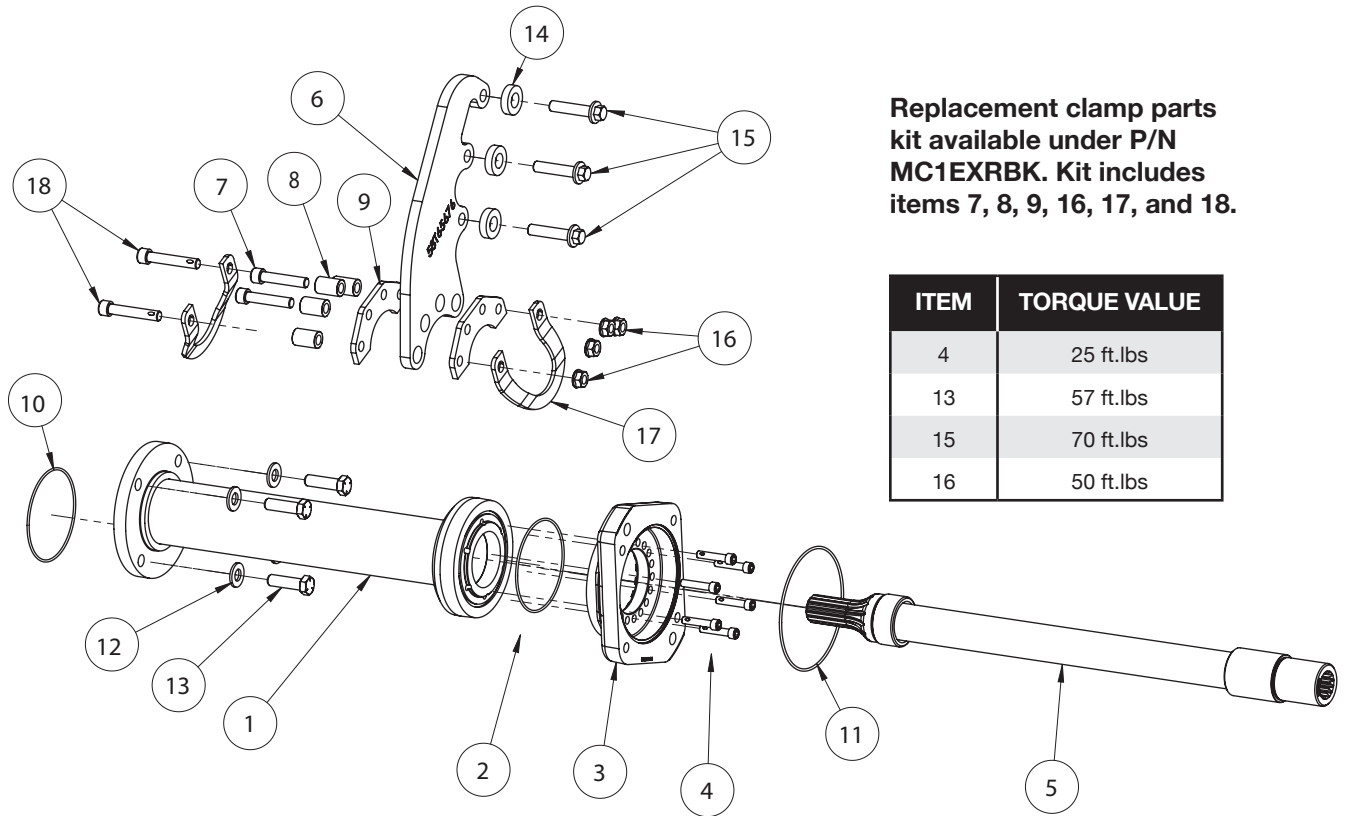




EX DRIVE SERVICE PARTS LIST XSMC SERIES WITH CLAMP STYLE BRACKET

ALLISON 3000/4000/4700 TRANSMISSIONS



Replacement clamp parts
kit available under P/N
MC1EXRBK. Kit includes
items 7, 8, 9, 16, 17, and 18.

ITEM	TORQUE VALUE
4	25 ft.lbs
13	57 ft.lbs
15	70 ft.lbs
16	50 ft.lbs

ITEM #	P/N	QTY	DESCRIPTION
1	49TA6165	1	SAE Housing 3000 standard; 17.0" Flange to Flange
	49TA6166	1	DIN Housing 3000 standard; 17.0" Flange to Flange
	49TA5678	1	SAE Housing 4000 standard; 17.9" Flange to Flange
	49TA5679	1	DIN Housing 4000 standard; 17.9" Flange to Flange
	49TA6173	1	SAE Housing 4700 standard; 25.5" Flange to Flange
	49TA6209	1	SAE Housing 3000 w/retarder/cooler; 20.4" Flange to Flange
	49TA6210	1	DIN Housing 3000 w/retarder/cooler; 20.4" Flange to Flange
	49TA6224	1	SAE Housing 4000 w/retarder/cooler; 23.00" Flange to Flange
	49TA6225	1	DIN Housing 4000 w/retarder/cooler; 23.00" Flange to Flange
2	12T43185	1	Flange O-Ring; SAE Output
	12T36863	1	Flange O-Ring; DIN Output
3	14T43150	1	SAE "B" 2/4-Bolt Output Flanges
	14T43152	1	SAE "C" 2/4-Bolt Output Flanges
	14T43151	1	DIN 5462 Output Flange
4	19T31577	6	Cap Screw for SAE "B", "BB" Flanges
	19M84478	6	Cap Screw for SAE "C" Flanges
	19T96512	6	Cap Screw for DIN Flanges

ITEM #	P/N	QTY	DESCRIPTION
5	06TA6176	1	SAE "B" Shaft 7/8"-13T; OAL 19.7"; 3000 standard
	06TA6175	1	SAE "BB" 1.0"-15T Shaft; OAL 19.5"; 3000 standard
	06TA5563	1	SAE "C" Shaft; OAL 19.8"; 3000 standard
	06TA6178	1	DIN 5462 Shaft; OAL 20.2"; 3000 standard
	06TA5683	1	SAE "B" Shaft 7/8"-13T; OAL 20.5"; 4000 standard
	06TA5682	1	SAE "BB" 1.0"-15T Shaft; OAL 20.4"; 4000 standard
	06TA5681	1	SAE "C" Shaft; OAL 20.7"; 4000 standard
	06TA5684	1	DIN 5462 Shaft; OAL 21.1"; 4000 standard
	06TA6169	1	SAE "B" 7/8"-13T Shaft; OAL 28.4"; 4700 standard
	06TA6170	1	SAE "BB" 1.0"-15T Shaft; OAL 28.3"; 4700 standard
	06TA6168	1	SAE "C" 1.25"-14T Shaft; OAL 28.6"; 4700 standard
	06TA6213	1	SAE "B" 7/8"-13T Shaft; OAL 23.3"; 3000 w/retarder/cooler
	06TA6214	1	SAE "BB" 1.0"-15T Shaft; OAL 23.2"; 3000 w/retarder/cooler
	06TA6211	1	SAE "C" 1.25"-14T Shaft; OAL 23.5"; 3000 w/retarder/cooler
	06TA6212	1	DIN 5462 Shaft; OAL 23.9"; 3000 w/retarder/cooler
	06TA6227	1	SAE "B" 7/8"-13T Shaft; OAL 25.9"; 4000 w/retarder/cooler
	06TA6228	1	SAE "BB" 1.0"-15T Shaft; OAL 26.5"; 4000 w/retarder/cooler
	06TA6226	1	SAE "C" 1.25"-14T Shaft; OAL 26.1"; 4000 w/retarder/cooler
	06TA6229	1	DIN 5462 Shaft; OAL 26.0"; 4000 w/retarder/cooler
6	58T65665	1	Bracket; 3000 Series Right Side; 1 arrangement
	58T65671	1	Bracket; 3000 Series Right Side; 2 arrangement
	58T65604	1	Bracket; 3000 Series Left Side; 3 arrangement
	58T65670	1	Bracket; 3000 Series Left Side; 4 arrangement
	58T65676	1	Bracket; 4000/4700 Series Left Side; 3 arrangement
	58T65669	1	Bracket; 4000 Series Left Side; 4 arrangement
7	19T43325	2	Cap Screw, 2.25"
8	49T42560	4	Bushing
9	58T42776	2	Bracket Support

INSTALLATION KIT PART QUANTITIES

ITEM #	P/N	DESCRIPTION	XSMC-A40XX-X3**XX XSMC-A40XX-X4**CX	XSMC-A40XX-X3**RX	XSMC-A30XX-X3**XX XSMC-A30XX-X4**CX	XSMC-A30XX-X3**RX
			48TK6557	48TK6560	48TK6558	48TK6559
10	12T43185	O-Ring	1	1	1	1
	13T63186	Gasket	1	1	1	1
	12TK5496	O-Ring Kit (Includes 1 each of the following O-Rings)	1	1	1	1
11	12T34003	O-Ring (SAE C)				
	12T43185	O-Ring (SAE B, SAE BB)				
	12T43360	O-Ring (DIN)				
	12T64073	O-Ring (PTO end)				
12	21T43218	Washer, Flat	4	4	4	4
13	19T43219	Bolt, for PTO	4	4	4	4
14	21T43377	Flat Washer	3	3	-	-
	21T64881	Washer	-	-	3	3
	19T38845	Bolt, for Transmission	3	-	3	-
15	19T43370	Bolt, for Transmission	-	3	-	-
	19T64880	Bolt, for Transmission	-	-	-	3
16	22T43336	Nut	4	4	4	4
17	58T42775	Bottom Clamp	2	2	2	2
18	19T42777	Cap Screw, 2.5"	2	2	2	2



A Member of the Interpump Group

SP18-04 (Rev. 06-23)

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